

# Work Order ID 51833

September 4, 2009 9:51:07 AM



Page 1

Item ID: D3846-11

Accept



Setup Start



Revision ID: B

Stop



Item Name: GASKET

Start Date: 09/04/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-09-04 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3846

B

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3846

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

13 9-9-10

(20) (12)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

13 9-9-10

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Item ID: D3846-11

Accept



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Stop



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Start Date: 09/04/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00

2) 502/07/10

count

(20)

/

QC

Memo

0.00

Quality Control

130 Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

9/9/10 (20) SP

Packaging

Memo

0.00

Packaging

140 QC21- Final Inspection - Work Order Release

0.00

09/09/11

QC

Memo

0.00

Quality Control

W 9.9.11

# Picklist Print

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Work Order ID: 51833



Parent Item: D3846-11RevB



Parent Item Name: GASKET



Start Date: 09/04/2009

Required Date: 09/11/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063  NEOPRENE SHEET 0.063		Purchased	No			100	sf	496.5411	0.6842	2.0586		
										13 99-10		

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

496.5410585

111469

71.1

111853

96.7589585

112508

328.6821

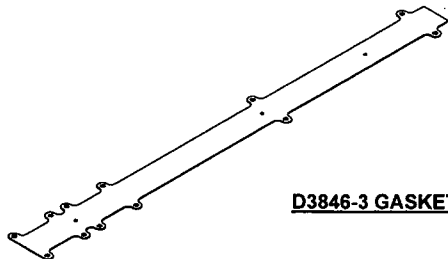
N/A  
112508



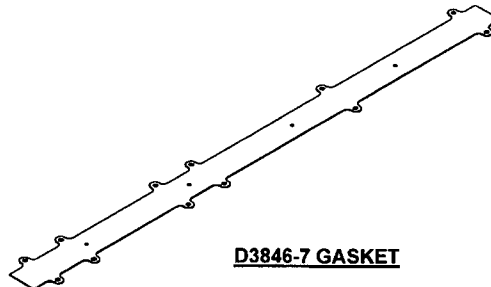
**D3846-1 GASKET**



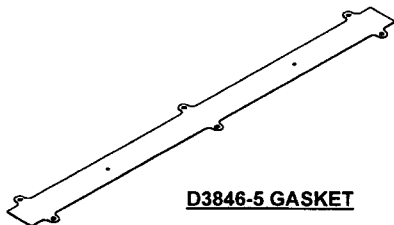
**D3846-3 GASKET**



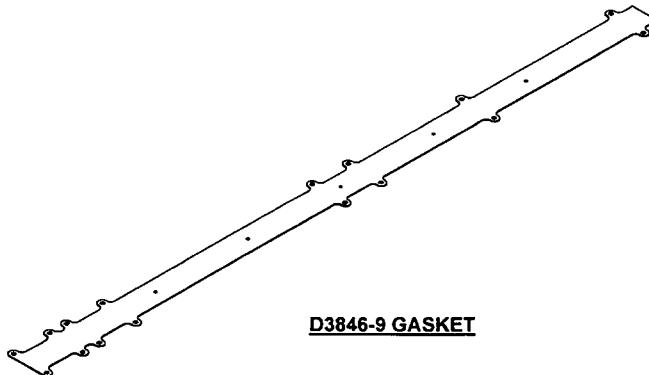
**D3846-7 GASKET**



**D3846-5 GASKET**



**D3846-9 GASKET**



**D3846-11 GASKET**



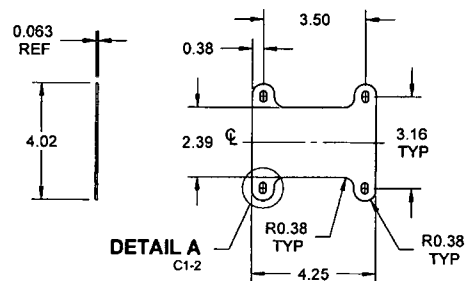
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51833  
mf  
09-09-04

RELEASED  
9/15/04

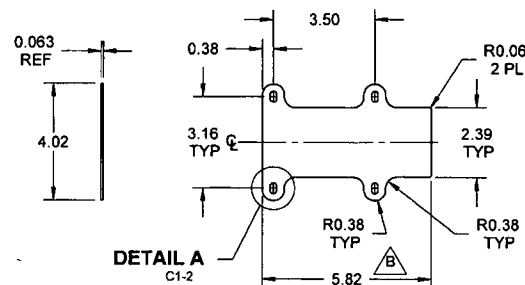
**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3846-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
  - D3846-1 = 0.03 lbs
  - D3846-3 = 0.25 lbs
  - D3846-5 = 0.20 lbs
  - D3846-7 = 0.26 lbs
  - D3846-9 = 0.35 lbs
  - D3846-11 = 0.04 lbs

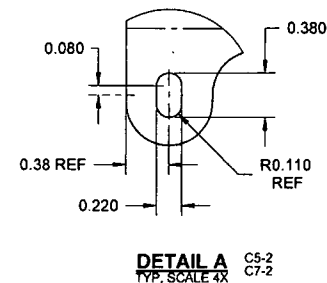
B	5.82 WAS 6.25 (ZN C4-2); 45.28 WAS 45.71 (ZN A4-3); 6.32 WAS 6.75 (ZN B2-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	MF	DRAWING NO.	REV. B
MFG. APPR.	MF	D3846	SHEET 1 OF 4
APPROVED	MF	TITLE	SCALE
DE APPR.	MF	GASKET	NTS
DATE	09.06.30	COPYRIGHT © 2001 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



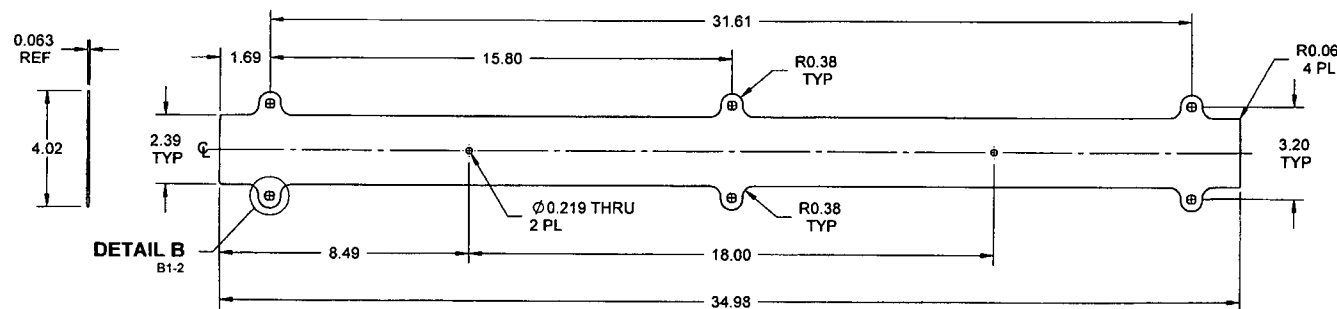
**D3846-1 GASKET**



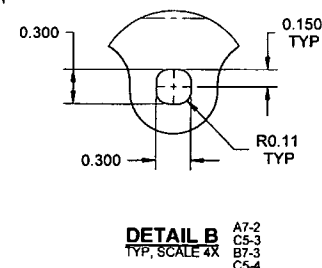
**D3846-11 GASKET**



**DETAIL A** C5-2  
TYP. SCALE 4X C7-2



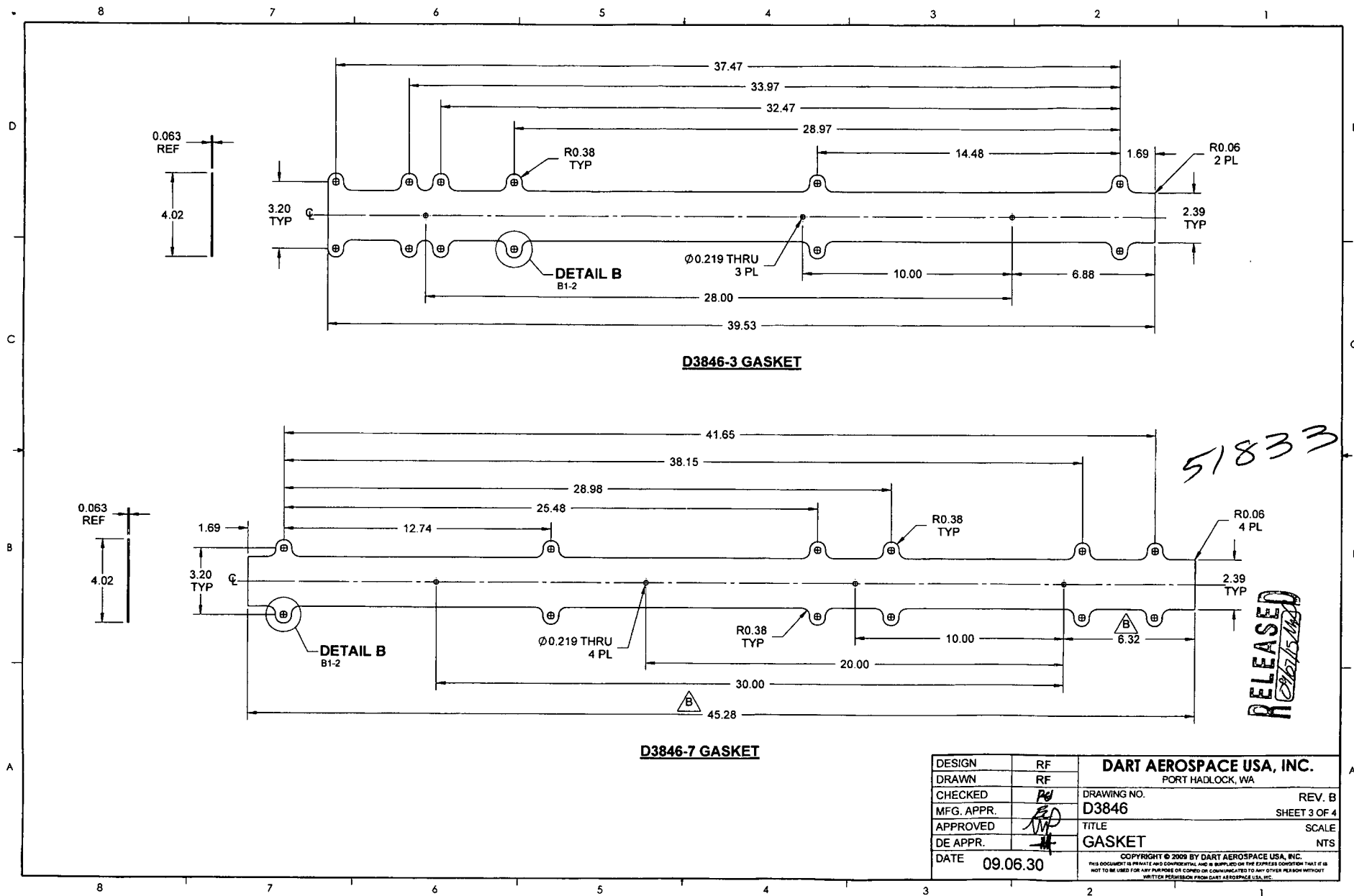
**D3846-5 GASKET**



**DETAIL B** A7-2  
TYP. SCALE 4X C5-3  
B7-3  
C5-4

**RELEASED**  
9/27/15

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APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	<b>GASKET</b>	NTS
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